

Work Order ID 58277

May 3, 2010 9:54:09 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 03/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Handwritten signature

Date: 10-5-03

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

Handwritten: 8 w/6669

Handwritten: 10/06/09

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Handwritten: 10-6-28

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Handwritten: 8 w/6669

Handwritten: 02

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 31

PPP Rev: _____

PP 58796

Rec

10-6-29 SJ

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/30 JF

MF
10-6-29

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 2.00

Required Qty: 2.00

AN960JD10 *NA51149003634*



Purchased No 110 Each 0.0000

Washer
D2344



Manufactured No 110 Each 4.0000

Litter Deck Plate, 350

Location

ST224

Loc Qty

4

Loc Code

55736

4

Manufactured No 110 Each 19.0000

D2348



Wearplate

Location

ST011

Loc Qty

19

Loc Code

39666

19

Manufactured No 110 Each 4.0000

D2353



Stiffener

Location

ST224

Loc Qty

4

Loc Code

39639

4

Manufactured No 110 Each 9.0000

D2364



Deck Plate, Fwd 350 Litt

Location

ST225

Loc Qty

9

Loc Code

55737

2

57749

7

M114884 10-6-28
10-6-28
2
10-6-28
2
10-6-28
2
10-6-28

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Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 2.00

Required Qty: 2.00

D2365 Manufactured No 110 Each 2.0000 2

Sr Wearplate

357750 10-6-2008

Location Loc Qty Loc Code

ST012 2
 41424 2

D2369-1
 Deck Plate Locator Brackets

Manufactured No 110 Each 8.0000 1

10-6-2008

Location Loc Qty Loc Code

ST241B 8
 44776 2
 55738 6

D2369-3
 Deck Plate Locator Brackets

Manufactured No 110 Each 8.0000 1

10-6-2008

Location Loc Qty Loc Code

ST241B 8
 55739 8

D3494-1
 Stub Cover

Manufactured No 110 Each 6.0000 1

10-6-2008

Location Loc Qty Loc Code

ST224 6
 56520 6

2

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Shop Packet Print

Page 2

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Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5 Purchased No 110 Each 6,064.000



Rivet

Location Loc Qty Loc Code

ST317 6064
 6733 1082
 6874 4982

MS20426AD4-6 Purchased No 110 Each 3,328.000



Rivet

Location Loc Qty Loc Code

ST317 3328
 110139 3328

MS20426AD5-7 Purchased No 110 Each 1,307.000



Rivet

Location Loc Qty Loc Code

ST317 1307
 101340 1025
 7681 282

MS20426AD5-8 Purchased No 110 Each 1,409.000



Rivet

Location Loc Qty Loc Code

ST317 1409
 4533 1409

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Page 3

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Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

98.0000

15



Rivet

Location

Loc Qty

Loc Code

ST322

98

111359

98

MS20601-AD4W3

Purchased

No

110

Each

4,138.000

30



Rivet

Location

Loc Qty

Loc Code

ST321

4000

114538

4000

ST322

138

113899

138

MS21042L3

Purchased

No

110

Each

1,770.000

6



Nut

Location

Loc Qty

Loc Code

ST300

1770

113537

20

113644

750

114523

1000

MS24693-C273

Purchased

No

110

Each

22.0000

6



Screw

Location

Loc Qty

Loc Code

ST310

22

111072

22

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Page 4

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 03/05/2010

Required Date: 13/05/2010

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48

Purchased No

110

Each

114.0000

22



S
+2 Screw



10-6-28 sl ~~1114752~~

Location

Loc Qty

Loc Code

ST309

100

114494

100

ST318

14

111383

14

MS35207-264

Purchased No

110

Each

42.0000

4



S
+2 Screw



10-6-28 sl (24)

Location

Loc Qty

Loc Code

ST295

42

109031

2

111359

40

8

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Shop Packet Print

Page 5

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REFERENCE ONLY

REFERENCE ONLY

8

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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